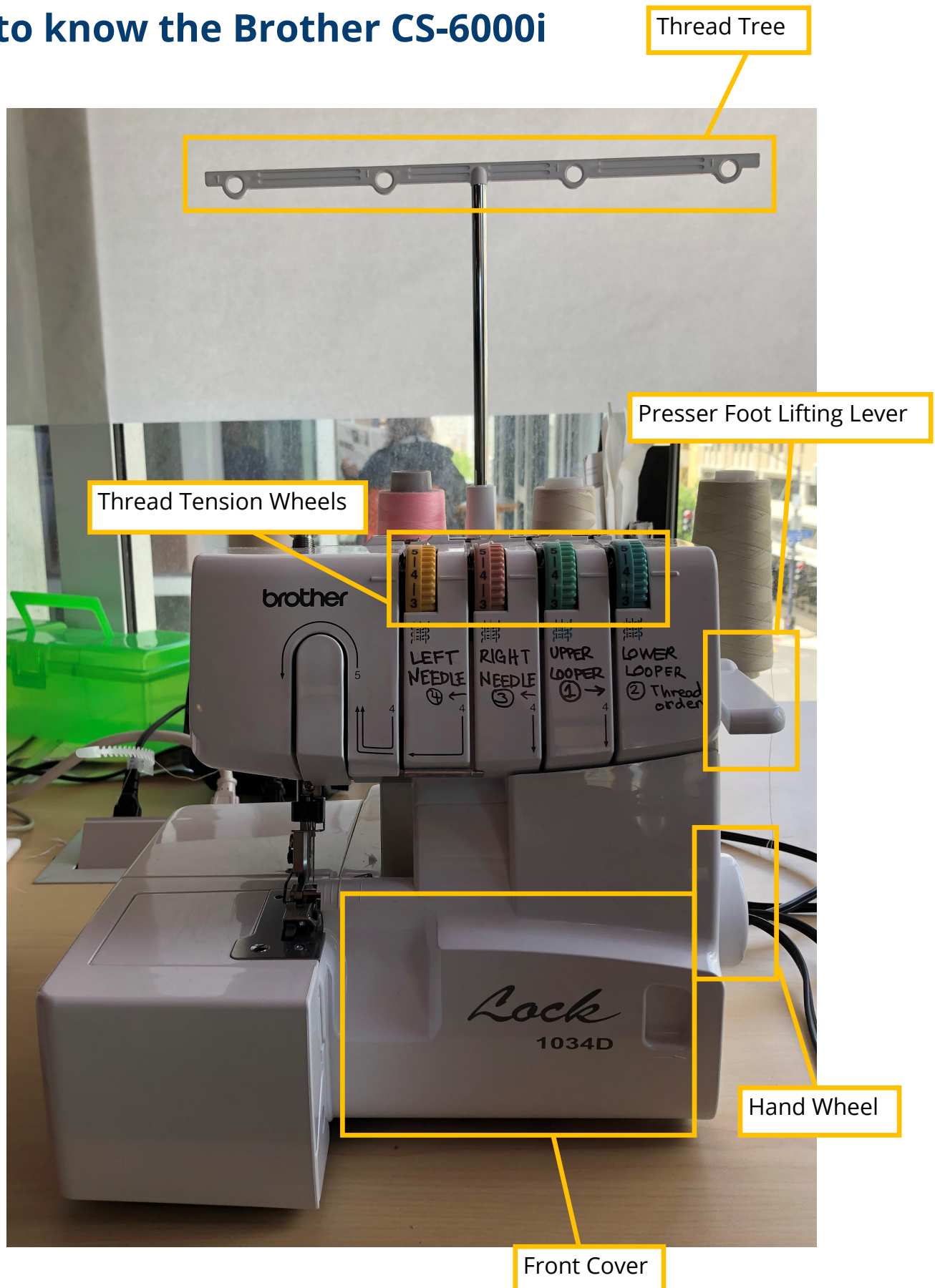


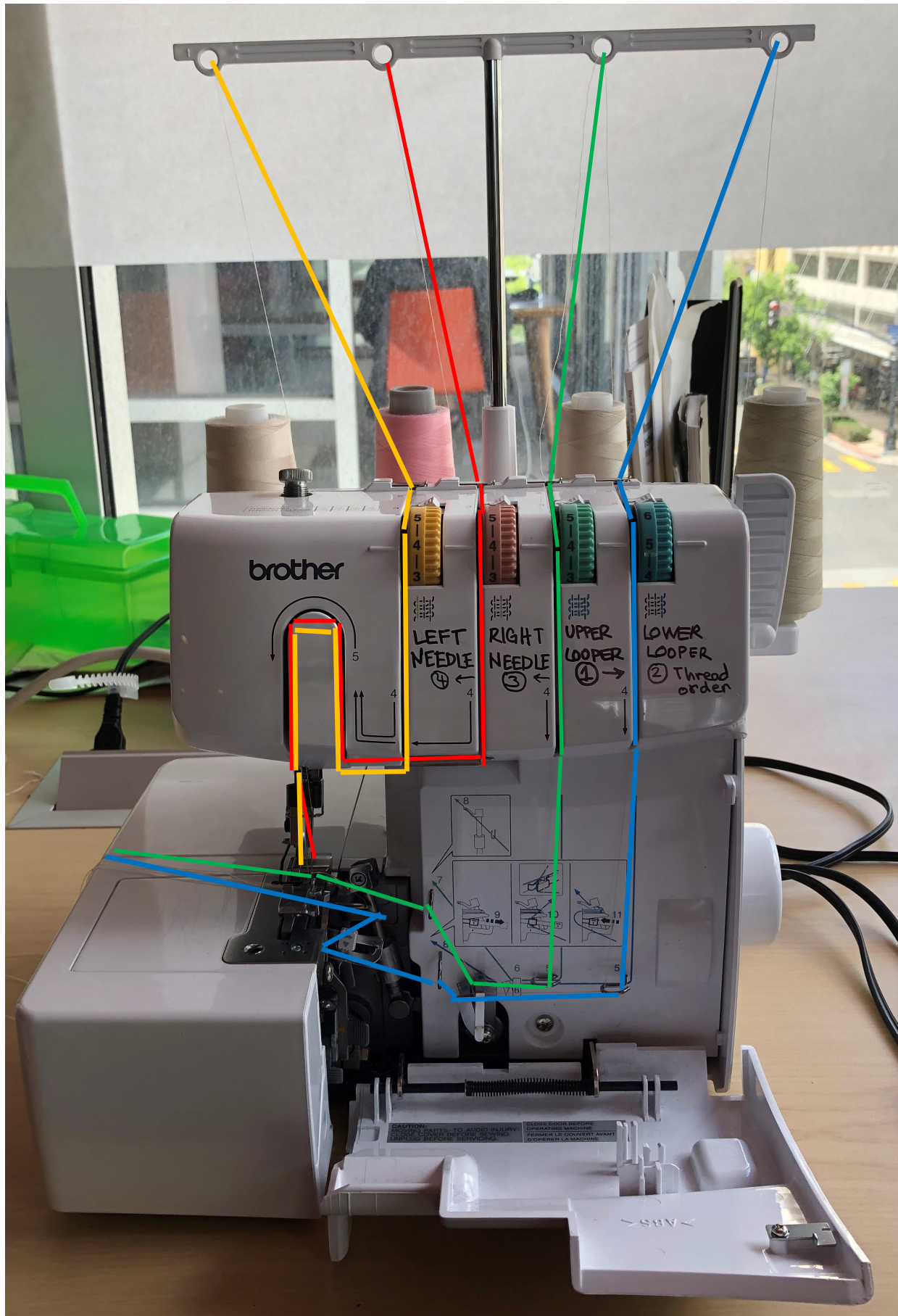
# Guide to Serge Basics



# Get to know the Brother CS-6000i







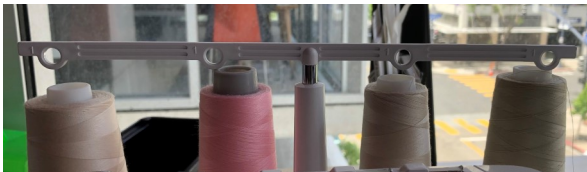
# 1

## Pre Threading

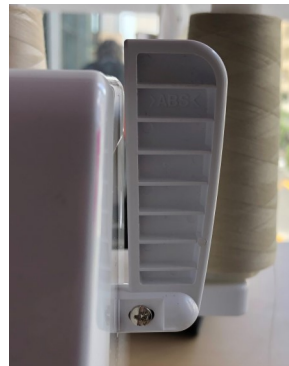
1. Turn off the main power and light switch



2. Raise the telescoping thread tree to its highest position



3. Raise the presser foot moving the presser foot lever to the upright position



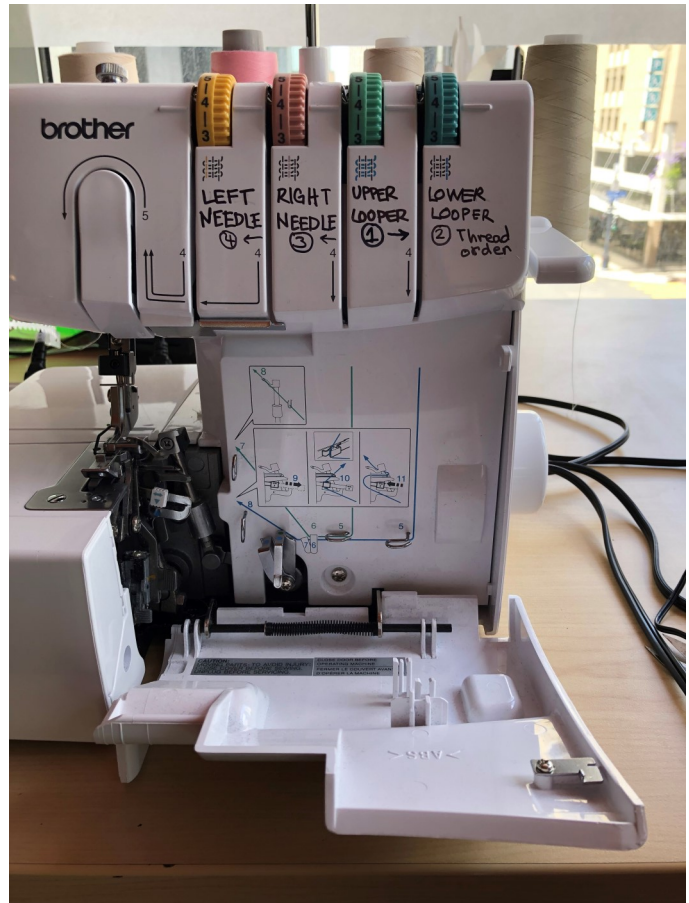
4. Turn hand wheel so the needle is in the highest position





## 2 Threading

1. Open the front cover by sliding to the right and guiding the top toward you



Threading order

1. Upper looper—green
2. Lower looper—blue
3. Right needle—red
4. Left needle—yellow

## Upper Looper

1. Pull the thread off the spool and through the thread guide from back to front



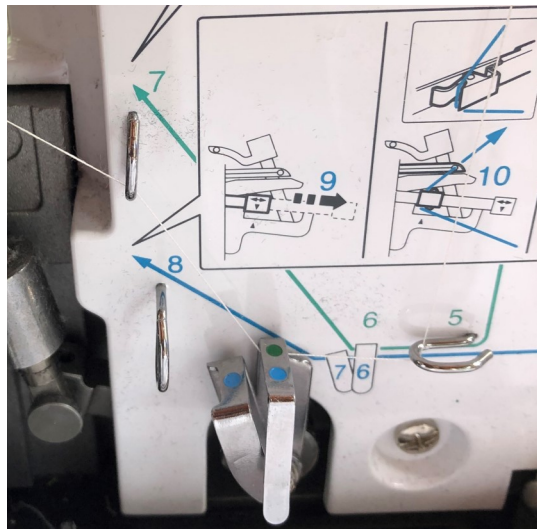
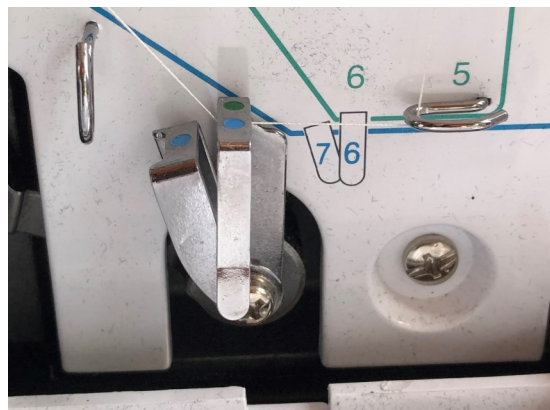
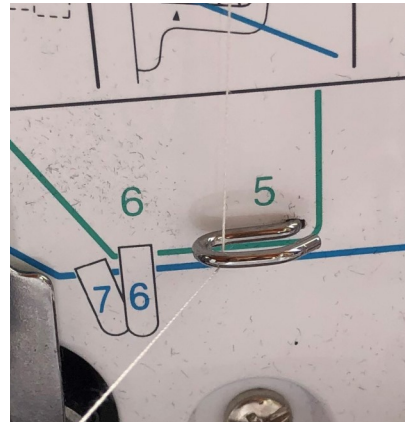
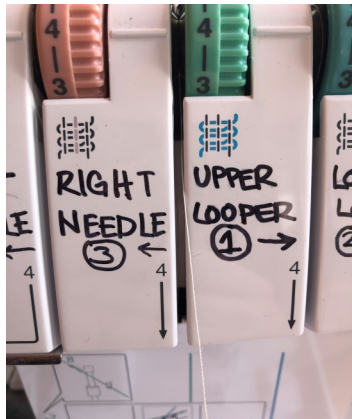
2. Pass the thread through the corresponding thread guide



3. Slide and hold thread tension release button to the right, then pass the thread through the tension disc, release the button



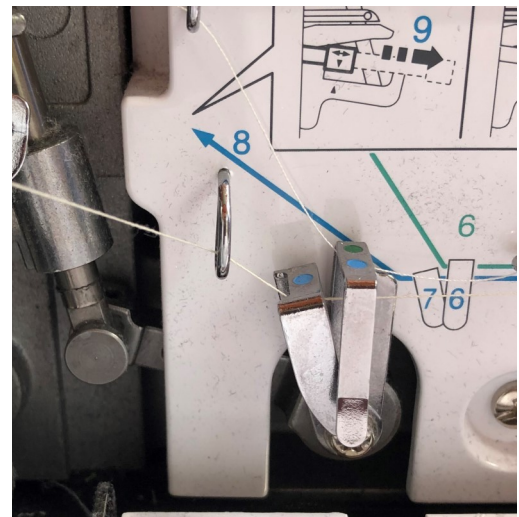
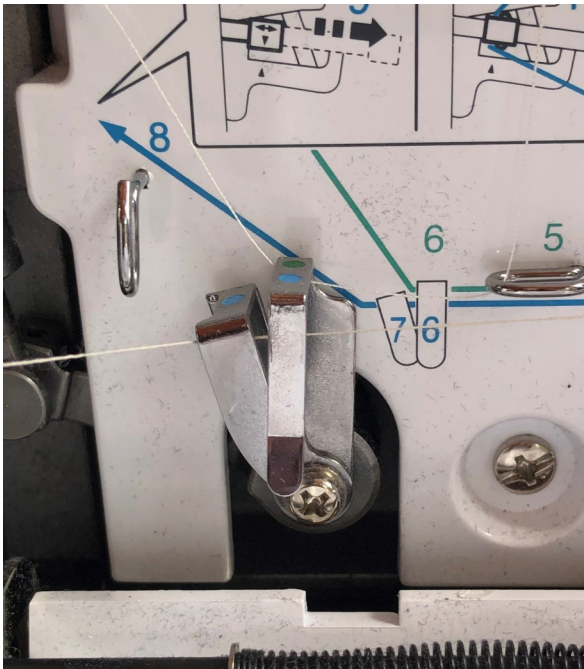
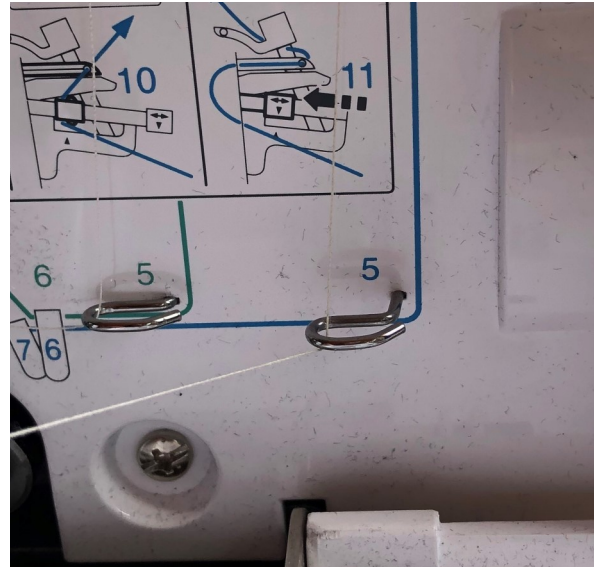
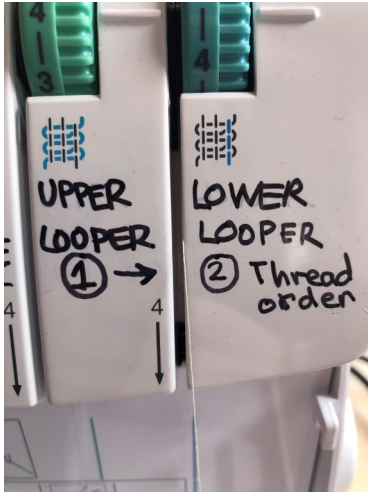
4. Guide the thread down the channel and through the hooks following the green line



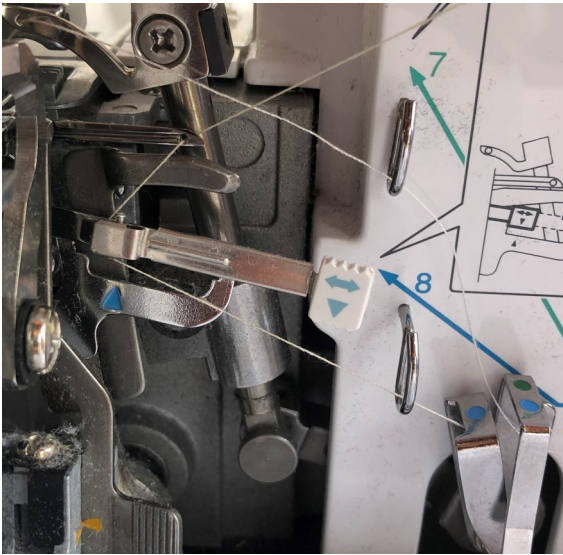


# Lower Looper

Repeat steps 1-4 for the respective section.



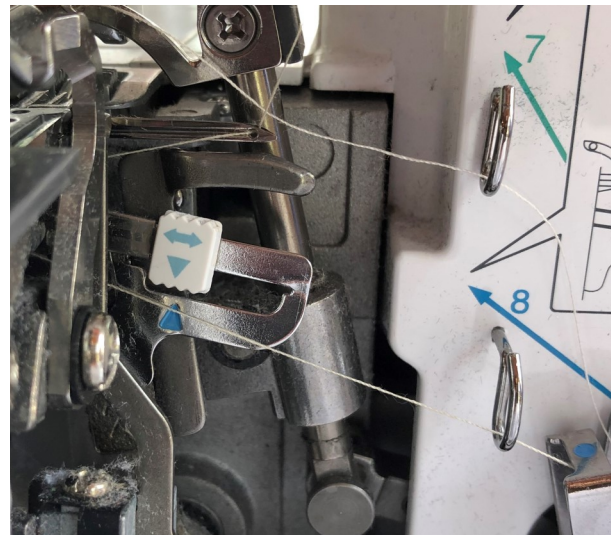
5. Slide the lowerlooper threading lever to the right



6. Position the thread under the hook (left end) of the threading lever

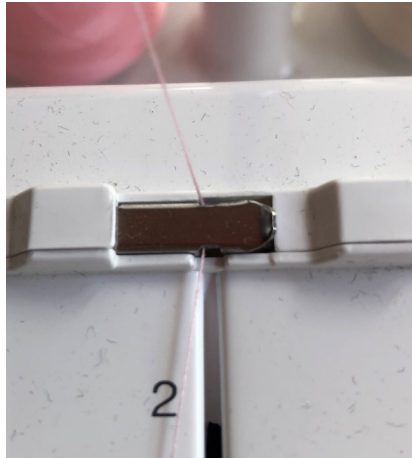
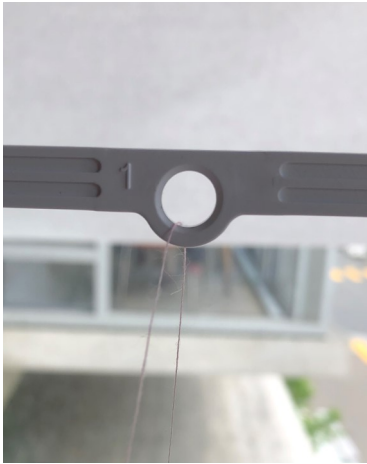
7. Holding the end of the thread, slide the lowerlooper threading lever to the left which returns it to its standard position

8. Make sure the triangles line up

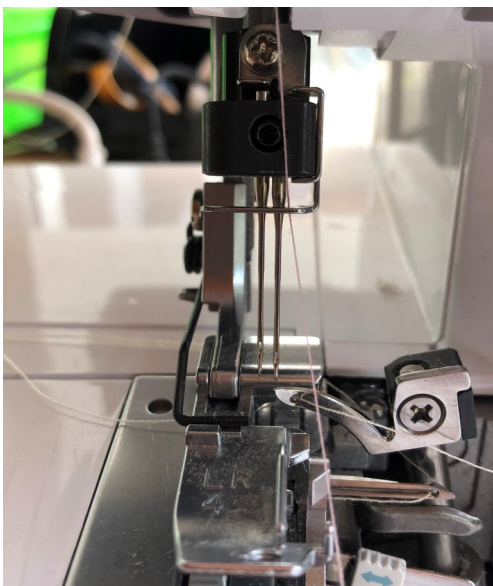
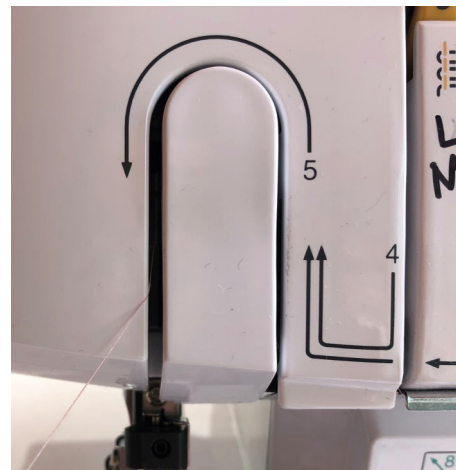


## Right Needle

Repeat steps 1-4 for the respective section.



5. Instead of hooks follow the arrows and wrap the thread around the threading marks

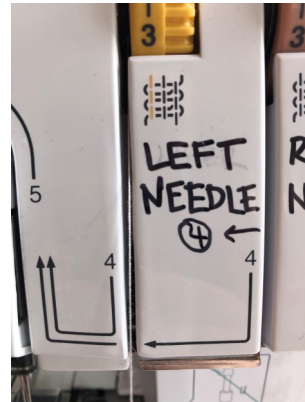
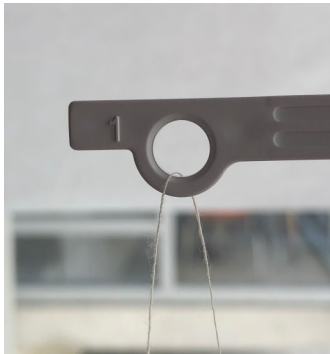


6. Bring the thread down through the guide above the needle and through the right needle from front to back



## Left Needle

Repeat steps 1-4 for the respective section.



6. Bring the thread down through the guide above the needle and through the left needle from front to back



### 3 Start Serging

Turn the Serger machine on

Press down on the foot peddle and let the thread run for a few stitches to make sure you are getting the results that you are looking for.

